

## **Technical Data Sheet**

## ADSIL <sup>™</sup> Aquarium

| Features     | <ul> <li>Fast cure bonding.</li> <li>Glass joint weathers severe atmospheric conditions and vibration abuses for many years.</li> <li>Unprimed adhesion to cleaned substrates including glass, metals and plastics.</li> </ul> |
|--------------|--|
| Colour       | Clear  |
| Applications | <ul> <li>Bonding glass with flexible non-visible joints, particularly for making aquariums.</li> <li>Many other similar applications like shop-fronts, in marine equipments, recreational vehicles etc.</li> </ul>             |

## **Typical Properties**

Specification Writers: These values are not intended for use in preparing specifications.

| Test <sup>1</sup> | Property <sup>2</sup>                      | Unit     | Result    |
|-------------------|--|----------|-----------|
|                   | Uncured – As Tested at 50% RH and 25°C     |          |           |
| ASTM D2202        | Flow (sag or slump)                        | mm       | 0         |
| CTM 0098          | Tack-free Time, 25°C, 50% RH               | Minutes  | Max20     |
|                   | Full Adhesion                              | days     | 7–14      |
| CTM 0364          | Extrusion Rate                             | g/minute | 200-500   |
| ASTM D 1475       | Specific Gravity                           | g/ml     | 0.98-1.02 |
|                   | As Cured – After 7 days at 50% RH and 25°C |          |           |
| ASTM D 2240       | Shore A Hardness                           | points   | 15-25     |
| ASTM C 412        | Tensile Strength                           | Мра      | ≥0.8      |
| ASTM C 412        | Elongation                                 | percent  | ≥400      |
|                   |  |          |           |

1. ASTM – American Society for Testing and Material

2 CTM-Corporate Test Method



Information

| Description             | <ul> <li>ADSIL<sup>™</sup> Aquarium RTV Silicone Sealant has the following applications.</li> <li>Bonding glass with flexible non-visible joints, particularly for making aquariums.</li> <li>Many other similar applications like shop-fronts, in marine equipments, recreational vehicles etc.</li> </ul> |  |  |
|-------------------------|---|--|--|
| How To Use              | <b>Surface Preparation:</b> Clean and dry the surface. Remove any soap or oil.<br>Slight abrasion of the surface will improve adhesion. Priming may be required – see Primer Recommendations.   |  |  |
|                         | Masking: Mask adjacent surfaces to ensure neat sealant lines.   |  |  |
|                         | <b>Application:</b> Apply sealant in a continuous operation by holding applicator at 45° angle and pushing the adhesive ahead of the nozzle.  |  |  |
|                         | <b>Tooling:</b> Tool, as needed, immediately after application and before a skin forms (usually within $4 - 5$ minutes).  |  |  |
|                         | <b>Cleanup:</b> Remove excessive adhesive. Remove masking as soon as tooling is completed.  |  |  |
|                         |   |  |  |
| Handling<br>Precautions | PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT<br>INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT<br>AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE,<br>PHYSICAL AND HEALTH HAZARD INFORMATION.   |  |  |
| Usable Life And         | When stored at or below 30°C (86°F) in the original unopened containers,  |  |  |

**Storage** ADSIL Aquarium has a usable life of 12 months from the date of manufacture.

**Packaging** This product is available in 300ml Catridges.

For more information visit our website-www.adarshachemicals.com



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